

**Work Order ID 63554**

Monday, January 10, 2011 2:38:08 PM



Page 1

Item ID: D3065-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Step Leg Assembly Hi

Start Date: 11/4/2010 Start Qty: 40.00



Cust Item ID:

Required Date: 11/19/2010 Req'd Qty: 40.00



Customer:

Reference:

Approvals: Process Plan: WF Date: 11-01-10 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3065	Rev B

100		0.00
	Small Fab	
Small Fab	Memo	0.00
Small Fab	Assemble as per Dwg D3065 and Identify as D3065-041	

ES 11/01/18 40

110	QC5- Inspect part completeness to step on W/O	0.00
QC	Memo	0.00
Quality Control		

SB 11/01/19

40

120	Identify as per dwg & Stock Location: <u>WA</u>	0.00
Packaging	Memo	0.00
Packaging		

SAD  
11-01-19

40

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Start Date: 11/4/2010 Start Qty: 40.00



Cust Item ID:

Required Date: 11/19/2010 Req'd Qty: 40.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/01/26 *[Signature]*  
MF  
11-a-21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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[illegible]**Required Date:** 11/19/2010

**Required Qty: 40.00**

**Comments:** IPP Rev: C02.11.01 Incorporated D3066-1 IPP KJ/RF

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3065-1 		Manufactured	No			100	Each	80.0000	1	40			
Step Spacer													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				15					
					63540			15					
				WA				65					
					64000			65					
D3065-3 		Manufactured	No			100	Each	83.0000	1	40			
Step Spacer													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				39					
					64001			39					
				WA				44					
					48113			10					
					63541			34					
D3065-5 		Manufactured	No			100	Each	108.0000	2	80			
Step Leg													
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				100					
					63552			40					
					63993			60					
				ST				8					
					63542			8					

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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**NOTE:** Date & initial all entries

# Picklist Print

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Parent Item: D3065-041



Parent Item Name: Step Leg Assembly Hi

Start Date: 11/4/2010

Required Date: 11/19/2010

Start Qty: 40.00

Required Qty: 40.00

D3065-7 Manufactured No

100

Each

60.0000

1

40



Step Spacer



*EB 11/01/18*

Location

Loc Qty

Loc Code

GA

60

63543

20

64002

40

12  
28

MS20470AD4-4

Purchased

No

100

Each

6,158.000

30

1200



Rivet, Universal Head



*EB 11/01/18*

Location

Loc Qty

Loc Code

ST319

6158

112314

30

113368

92

116188

2400

116391

3636

1200

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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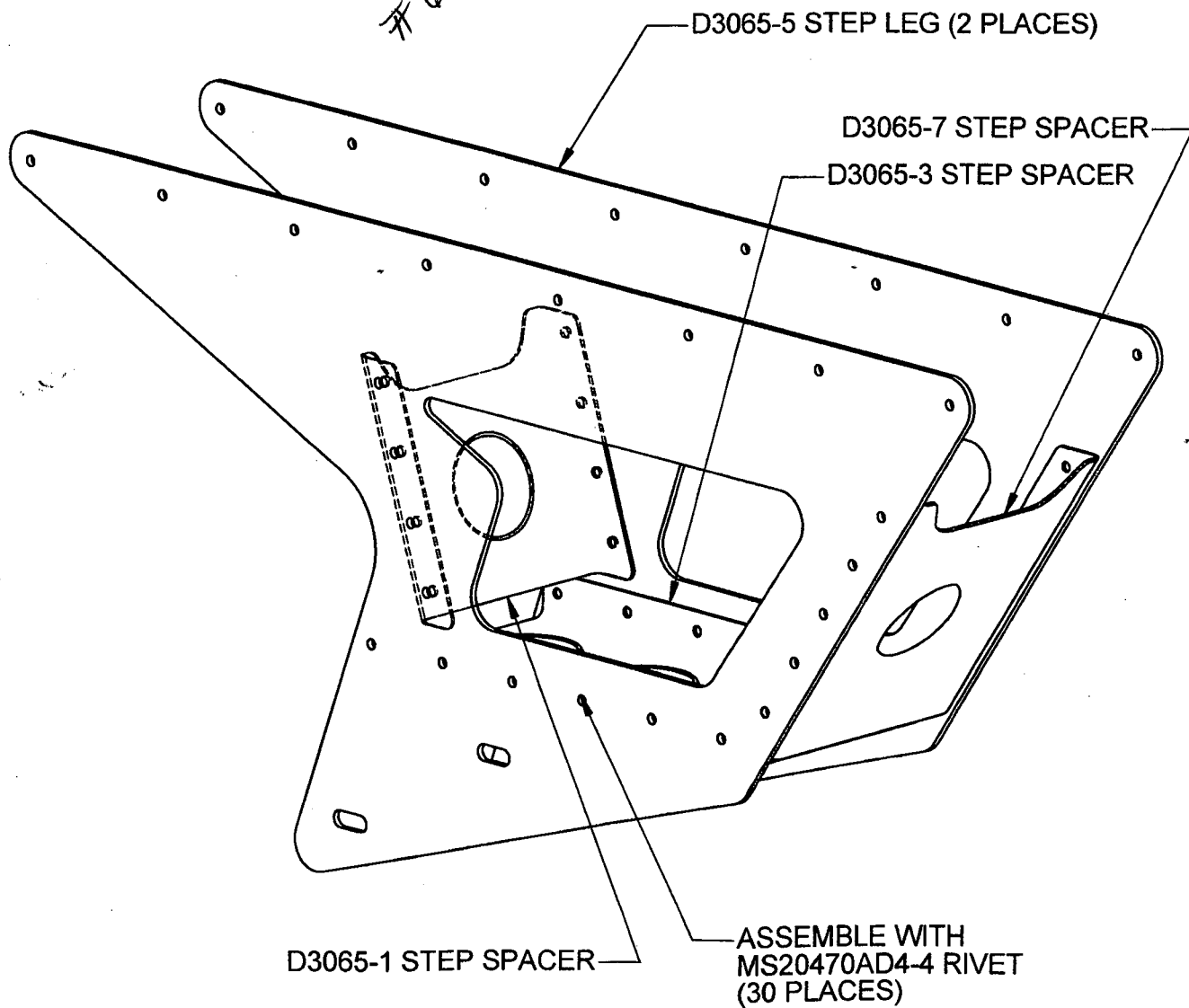


DESIGN <i>CP</i>	DRAWN BY <i>CB</i>	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>PH</i>	APPROVED <i>[Signature]</i>	DRAWING NO. <b>D3065</b>	REV. B SHEET 1 OF 5
DATE <b>06.05.23</b>		TITLE <b>STEP LEG ASSEMBLY</b>	SCALE 1:2
A	02.09.11	NEW ISSUE	
B	06.05.23	ADD 6061-T6 MATERIAL, ADD SLOTS TO D3065-5	

RELEASED

06.06.20 *[Signature]*

#63554



## **D3065-041 STEP LEG ASSEMBLY**

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